

Billings Media Blasting

A Division of Kent Billings LLC

Shop: 75 Naubuc Ave Glastonbury, CT 06033

www.billingsblasting.com

Shop 860-659-1104

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Please Make All Payments To Kent Billings LLC

Marine Ablative Anti-Fouling Bottom Paint Removal - Guidelines

Pricing:

Vessel length and beam, type of hull form, type and number of layers of paint being removed plus other varying factors determine paint removal costs. All attempts will be made to assess an accurate estimate upon inspection of the vessel. It is often quite difficult to accurately assess pre-existing underlying, unseen and unknown coatings. Price may be adjusted once blasting begins. If at some point during the blasting a customer chooses to stop the blasting process due to underlying issues discovered a minimum of half the price of the blasting will be charged.

As a general rule, Billings Media Blasting (BMB) will remove ablative anti-fouling bottom paint down to the fiberglass gel coat level or to the underlying epoxy barrier coatings that are not damaged and found to be in good condition. Please note that in most cases staining will be left in the gel coat or epoxy coat when blasting is completed. The gel coat will not be perfectly white or the epoxy perfectly grey. **Epoxy barrier coatings can be removed at additional cost.** Please advise BMB in advance if you wish to remove the epoxy barrier coat. Occasionally underlying wipe on etching type and or non sanding primer is revealed BMB cannot remove them completely. **When hard paint, vinyl and or racing hard paint is discovered and walnut shell is not adequate to remove such paint abrasive blasting must be used and additional charges may apply.**

Thorough cleaning (blasting) of outdrives, shafts, struts, rudders, props and trim tabs are additional charges. Please contact BMB for these fees.

Blasting:

Dry blasting entails encapsulating the boat bottom in a plastic tent to contain and capture the removed bottom paint/blast media mix. **All boats require tenting.** **If boat has been shrink wrapped it may need to be cut in order for proper tenting.**

Materials Disposal: Anti-fouling bottom paint, spent materials (plastic sheeting and media) will be contained, captured and packaged at the marina. It is the responsibility of the boat owner and or the marina to properly dispose of these materials.

Our fees do not include haul-out, pressure wash, barnacle removal, blocking, storage, paint or other coating re-application, repairs or service. **Upon completion of work, payment is due in full to Kent Billings LLC by the vessel owner or contracted marina.**

Pre-Blast Boat Preparation Guidelines

- 1 - Remove all items from swim platform area.**
- 2 - Close all windows, vents and canvas enclosures.**
- 3 - Close all thru hull openings.**
- 4 - Block boat on firm, level ground.**
- 5 - Power boats must be blocked as high off ground as safely as possible 24" from the keel to the ground at the least.**
- 6 - Hull sides should be clean and free of "chalkiness" and oxidation.**
- 7 - We require 10' of clearance on all sides of boat for room to erect blast tent.**
- 8 - We must be able to park the air compressor within 25' of the boat.**
- 9 - If the boat has outboard motors please lift them up in order to allow us access to the back of boat.**
- 10- Waterline must be cleaned as best as possible of scum and barnacles. If a waterline is too dirty the clean edge option may not be possible!**

Occasionally, anomalies are found in the underlying gel coat, sub-structures and running gear such as, but not limited to: pin holes, blisters, chips, cracks, etc. BMB strongly recommends a thorough inspection by a qualified specialist before re-application of coatings and that any underlying structure problems are located, inspected and repaired by an authorized technician. Prior coatings adhesion problems need to be addressed at this time. As a rule, pricing for bottom paint removal does not include opening of blisters. Some blisters may be opened as part of the paint removal process, but systematic opening of blisters is available at an additional charge.

Also due to a number of reasons (poor prep, poor application, old or failed paint, chips or cracks in paint or coatings) hull side paint, including boot stripes may be pulled off with the removal of tape. Every effort will be made to gently remove hull side tape, but BMB is not responsible for repairs to paint or hull side coatings removed by our tape. Once the tent side and tape are removed the hull sides will be dusted off. Dryer hull sides tend to suck the dust in leaving a stained look. If staining is left on a dryer hull BMB highly recommends washing and or waxing the hull sides soon after completion BMB is not responsible for washing or waxing hull sides.

******* Clean Edge Blast*******

Please note this tape line is for removal of bottom paint and is not a guaranteed straight line to re-paint to. When this tape is removed, BMB will not be held responsible for any pulling of paint or boot stripes!

It is the vessel owner's responsibility (or their charge) to ensure that all thru-hull openings be securely closed. Please let BMB know if there are any thru-hull opening that cannot be closed and BMB will make their best effort to plug them. BMB will not be held responsible for any dust or debris that enters the boat. Prior to the start of blasting, the vessel owner or their charge, must notify BMB of any and all unusual circumstances or problems with the vessel that may affect the overall outcome of the completed job.

Further cleaning of the hull bottom will be required before coatings application. Media blasting is the first step in coatings removal and ultimately, coatings re-application. Additional sanding or scuffing of the gel coat and other pre-paint preparation may be required before coatings re-application.

IMPORTANT! Consult and follow any and all paint manufacturer's pre-paint preparation guidelines!

Boat Yard or Owner is responsible for the checking of boat stand placement and integrity after completion of the job! BMB will not be held responsible for any damage!

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Marine Ablative Anti-Fouling Bottom Paint Removal - Guidelines

I / we have read, understand and acknowledge the Marine Anti-Fouling Bottom Paint Removal Guidelines outlined above. This completed page must be returned before any work begins.

Marina Info

Name: _____

Address: _____

Contact Name: _____ **Phone:** _____

Boat Name: _____ **Boat Make:** _____

Boat Type: _____ **Length:** _____

Boat Owner Info

Name: _____

Address: _____

Home Phone: (____) _____ **Cell Phone:** (____) _____ **Work Phone:** (____) _____

Please sign that you have read and understand the contract:

Sign: _____ **Date** _____

Please sign and date page 3 and fax to Billings Media Blasting @ 866-270-7888

You may retain pages 1 and 2 for your records.